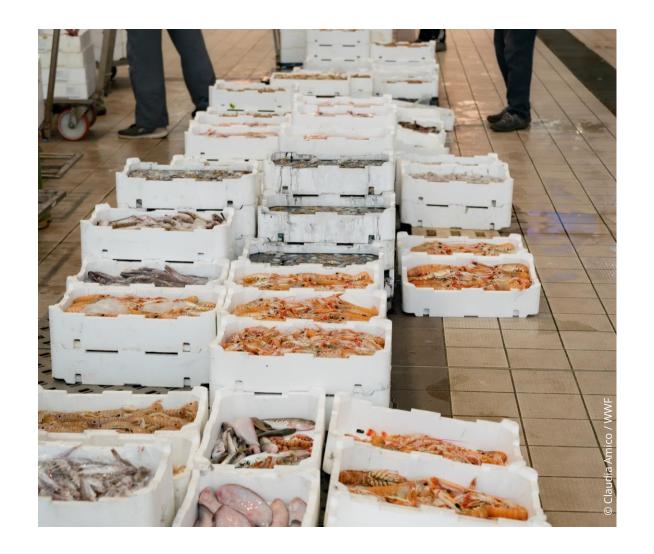


EPS Fish boxes – Current market



- Expanded polystyrene (EPS) is the single-use packaging most widely used to store and transport fresh fish.
- Some 335 000 tonnes/year of EPS are used for this purpose in the EU.
- Around 14,000 tonnes/year of EPS are used in Italy for transporting and storing fresh seafood.



EPS Fish boxes – The issues



- Recycling levels are very low and mismanaged.
- EPS recycling rates per year: 27% recycled and 40% recovered (Waste to
- Energy), and the rest landfilled.
- Fish EPS boxes, although 100% recyclable, mostly end up in landfills (45-50% in Europe and 55-60% in Spain).
- EPS is among the most common type of waste found on the Mediterranean sea surface and on the Italian coasts.



RE-THINKING Fish Box project - Key elements



Objective

Preventing and reducing plastic leakage into the environment by identifying and testing an alternative solution to the traditional EPS fish box

Key steps

- 1. Eco-design study and LCA analysis of existing alternative packaging solutions
- 2. Implementation of the identified alternative solution in small and mid-scale fishery in Italy



RE-THINKING Fish Box project - Stakeholders involved



Research institute: University of Trieste

Eco-design expert: Quota Sette S.r.l.

Packaging companies: Magic Pack Srl,

Assoimballaggi FederlegnoArredo

Local communities: fishers, seafood distributors

and markets, Municipalities

Waste managers and recyclers: Corepla,

Eco+Eco (Gruppo Veritas), Self Srl















With the financial support of:



Eco-design study





Logics behind the selection:

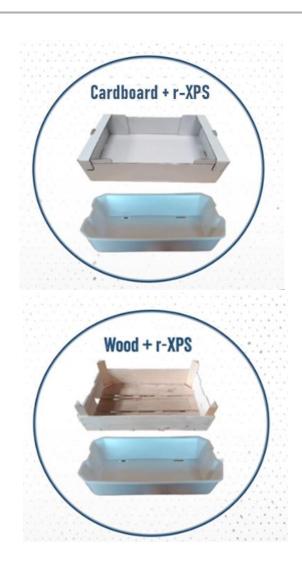
- Hygiene and food contact international legislation
- Physical and mechanical resistance
- Availability or **fast production** on the market

Steps of eco-design:

- Selection of materials
- Availability of packaging with selected material
- Identification of KPIs
- Evaluation of KPIs, including LCA

Eco-design study





Why XPS was considered as one of the

Polymers recycled material 2022 in Italy, Pro Food, Unionplast, Versalis and Corepla have collaborated to produce the first extruded polystyrene tray with post-consumer recycled material

 CLOSE LOOP RECYCLING: in 2023, Happy Group and MagicPack have been collaborating with a major company in the poultry sector to produce the first extruded polystyrene tray with closed-loop recycled material in accordance with Regulation (EU) 2022/1616

Best overall performance packaging







Comparing alternatives – LCA study



	ALTERNATIVES AND ACTIONS				
KPIs ↓	SINGLE-USE IN RECYCLED EPS	SINGLE-USE IN CORRUGATED CARDBOARD	SINGLE-USE IN Compostable Bioplastic	REUSABLE IN VIRGIN Plastic	REUSABLE WOOD + SINGLE-USE RECYCLED AND RECYCLABLE XPS
Structural qualities	•	•	•	•	•
Thermal qualities		•	•	•	•
Practicality of use	•	•	•	•	
Ease of saniitisation	•		•	•	•
Ease of end-of-life management	•	•	•	•	•
Plastic dispersion	•		•	•	•
Environmental impacts assessed by LCA			N.A.	•	•
Cost		•	•	•	•

RE-THINKING Fish Box project - Pilot testing





Timeframe

From June to September 2023

Where

Chioggia (Veneto)
Portorosa & Spadafora (Sicily)

Monitoring and capitalization

- 1. Technical and practical evaluation of the new boxes
- 2. Scale-up feasibility of the zero-waste system

/WF Italy

RE-THINKING Fish Box project - Pilot testing



User feedback



- 2 components for separate functions: wood for transport + XPS for hygiene & thermal need
- Good resistance of wooden box to sunlight, water, salt and mechanical stress
- Higher resistance of XPS tray to fragmentation – in comparison to EPS

- Heavy weight of the wooden box
- Limited capacity, esp. seafood
- Logistics management of 2 components
- Higher Cost



Guiding principles for zero-waste fisheries

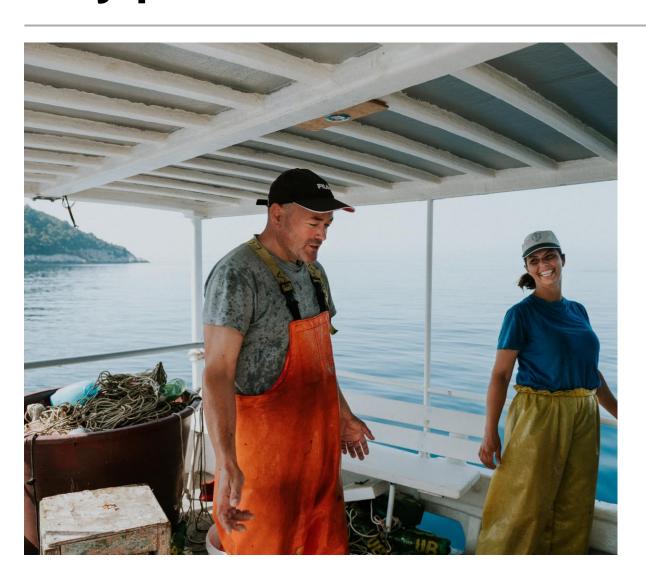


- SCIENCE-BASED: The guiding principle of innovation and sustainability for developing new solutions must be derived from scientific studies based on the LCA, an ecoinnovation tool to implement strategic choices to improve the environmental impacts of a product through a complete view of its life cycle.
- NOT ONE FIT FOR ALL SOLUTION: it is not possible to identify a single solution that can suit all contexts and all types of fishery (small, medium and industrial) and which satisfies all priorities.
- RISK REDUCTION APPROACH The solutions implemented must eliminate the risk of EPS-derived pollution, increasing - where possible - re-use and guaranteeing closed-loop recycling, thus preserving the packaging value chain.



Key priorities & recommensations





INNOVATION - More investment in research to increase the availability of recycled materials suitable for food contact;

FINANCE - Apply economic incentive policies that help fishers - especially SSF - procure boxes and equipment allowing their re-use, in compliance with health and hygiene regulations;

LEGAL FRAMEWORKS - Move towards the simplification and harmonisation of legislation concerning food safety and waste disposal;

COLLABORATION - Enhanced collaboration among various supply chain stakeholders so as to highlight their reciprocal strenghts and explore the best solutions;

KNOWLEDGE SHARING - Increased coordination among the various projects aimed at addressing the problem of marine litter tied to fish boxes as well as the identification of possible synergies.





We must continue to think outside the box to help reduce and prevent plastic leakage into the environment.

#NoPlasticInNature